# BASIC WEIGHT SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS 100 MENTHOLATED FOIL FTB
BRAND CODE-01560 (STD)(MF)

EFFECTIVE DATE: 12/12/94
STANDARD PRODUCTION
MENTHOLATED FOIL

## PHYSICAL PARAMETERS

| | | | |
|---|---|---|---|
| TOBACCO ROD LENGTH | : | 67.0 | MM |
| TIPPING LENGTH | : | 36.000 | MM |
| CIGARETTE PAPER WIDTH | : | 27.00 | MM |
| CIRCUMFERENCE | : | 24.80 | MM |
| CALCULATED VOLUME | : | 3,279.2030 | CUBIC MM |
| CALCULATED DENSITY | : | 23.8059 | CGMS/CC |

## TARGETS

| | | | | |
|---|---|---|---|---|
| PACK O. V. | : | 13.25 | % W/W | |
| FIRMNESS TARGET | : | 3.00 | MM | |
| RANGE | : | FROM 2.60 TO 3.40 | MM | (ONE WEEK N=3) |
| RANGE | : | FROM 2.90 TO 3.10 | MM | (EIGHT WEEK N=24) |

| | | | |
|---|---|---|---|
| FILLER WEIGHT | : | .7806438 | GRAMS |
| CALCULATED WEIGHT: | | 1.7210 | LBS. /1000 |
| PAPER AND ADHESIVE | : | .0465471 | GRAMS |
| ROD WEIGHT | : | .8271909 | GRAMS |
| TIPPING AND ADHESIVE | : | .0471462 | GRAMS |
| TOTAL LESS PLUG | : | .8743371 | GRAMS |

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REASON FOR CHANGE : FIRMNESS TARGETS AND/OR RANGES ADDED
: NO OTHER CHANGES

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